







18



Marking Results

regarded as a veritable "King Laser Marker".



15 14 requirements of the various elaborate patterns in tiny surface,

High-Rate of CO

No power coupling loss, saving operating cost the laser device has 100,000 hours life time, maintenance-free and no consumables.

Electrical-Optical Conversion.

Perfect Laser



O Perfect

Perfect Marking Results

This machine can meet user



accelerate user's return of the investment.



Integrated Chi

maintenance-free and no consumables.

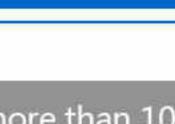




No Consumable, free of maintenance using for more than 10 years.

Whole Machine

Technical Data



No Consumable, free of maintenance using for more than 10 years.

Model PEDB-400C L Fiber Laser Laser Source

	1:
Output Power	10w / 20w / 30w / 50w
Wavelength	1060nm
Beam Quality	<2
Repeat Frequency	10khz-100khz
Pulse Energy	2mJ
Beam Divergence	-0.3 to +0.3mrad
Laser Class	IV
Resolution	18µ
Repeatablility	50µ
Marking Scope	110mmx 110mm / 175mmx 175mm (optional)
Linear Speed	800 character/ s
Marking Linear Speed	≤12,000mm/s
Marking Depth	Max. 1.0- 1.5mm (hard steel)
Min. Line Width	0.012mm
Min. Character Size	0.15mm
Repeat Accuracy	±0.003mm
Input Power	0.5kw
	220v/50hz or 60hz



Marking Items

Transparent Button

Keyboard

Mobile Charger Smooth and High Contrast Rough and Poor Contrast Smooth and Non-Handle No Such Function Anodised Aluminum

PEDB-400 Fiber Laser Marker

Available Mostly, Have Excellent Effect

Smooth and High Contrast

Smooth and High Contrast

Deep Mark on Aluminum	Fine Shade	Rough Shade
Thick Aluminum	No Deformation	Deformation of Substrate, Bulging
Vacuum Plating Marking	Supreme Efficiency, No Damage to Parts	Damage to Substrate
Bitmap Marking	Available for Marking Precise Bitmap	No Such Function
	PEDB-400 Fiber Laser Marker	Ordinary Fiber Laser Marker
Frequency Range (kHz)	1-1000	20-60
Impulse Width (ns)	1-1000 4-200	20-60 200
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Impulse Width (ns)	4-200	200
Impulse Width (ns) Light Off Time (µS)	4-200 1μS	200 200

Diameter Of Laser Beam (mm)

6-9 < 2%

6-9

> 5%

Ordinary Fiber Laser Marker

Rough and Poor Contrast

Rough and Poor Contrast

Rough and Poor Contrast

PEDB-400 Fiber Laser Marker

High contrast on color,

neat edge, smooth surface

Fault Rate

Ordinary Fiber Laser Marker

Dull color, serrated edge,

rough surface

marking

No deformation on marking

Marking On Thin Metal Sheet Comparison

Marking On Plastic Comparison

Large area of Heat affected,

the melt splashed on the edges

Serious deformation on

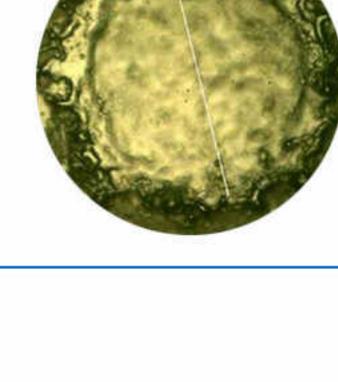
Almost no heat affected,

fine results



Marking Comparison

Heat Effects On Metal



Comparison **Light Off Time**

0 (µs)

Marking Speed

Longer time for turning laser off to lower marking efficiency (more than 300µs every line)



Short time of turning laser off with high marking efficiency

300 (µs)

1500 (µs)